

TOYOTA YARIS GR (2021+) BUMPER BEAM MOUNTING KIT

anathering constants

GR

FITTING INSTRUCTIONS ANLEITUNG INSTRUCTIONS INSTRUCCIONES



TECHNICAL SUPPORT

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WHAT'S REQUIRED

- 1x Linear-18
- 1x Single-Lamp Harness Kit
- 1x Bumper Beam Mounting Kit (BBB-01K)
- 1x Lazer CAN interface (Optional: CAN Contactless reader)



TOOLS REQUIRED





METRIC Socket set

SOLDERING IRON WIRE STRIPPERS AND RACHET CRIMPERS



WIRE CUTTERS



T-30 TORX SCREWDRIVER



PLASTIC TRIM TOOLS



PRE-INSTALLATION CHECKS

Ensure battery is disconnected.

BUMPER REMOVAL	
	STEP 1 Unclip the 2x retaining clips either end of the front grille (circled yellow). Undo the 2x 10mm bolts (circled red).
63 GR	STEP 2 Undo the 4x 10mm bolts from the centre underneath of the bumper.
	STEP 3 Undo the 3x 10mm bolts from the left and right hand side, underneath of the bumper.
	STEP 4Unclip the plastic push rivet from the inside of the wheel arch.Then unclip the wheel arch lining. There are 2x clips per side.Repeat on both sides of the vehicle.
	STEP 5Pull back the arch lining to reveal the bumper retaining clip and 10mm bolt.Undo the 10mm bolt and pull the clip out from the bumper.Repeat on both sides of the vehicle.





STEP 6

Use a plastic trim tool to unclip the bumper, there are 2x retaining clips that hold the bumper in place per side.

If you do not unclip the retaining clips and just pull the bumper there is a chance you will crack the bumper!

STEP 7



When you remove the bumper, unplug the front fog lights but <u>do not</u> unplug the Radar unit.

Set the bumper to one side.

WIRING YOUR LAMP

Connect the Lazer wiring harness as shown below and mount the relay close to the battery:











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STEP 11

Undo the 2x retaining screws and pull the clocks forward.

STEP 12 - CAN INFORMATION

The Can connections are located on the rear of the clocks. <u>Can Hi= Brown / Can Lo= White</u>

The brown and white CAN wires should be easy to identify as they will be twisted together.

Be sure to only connect 1x CAN wire at a time.



Live for the Can Interface is taken from the <u>Black</u> wire on the OBD port.





FITTING YOUR LAMP	
	STEP 1 The included 80mm bolts will need to be cut down to between 55mm - 60mm, so that they do not strike the Air-conditioning Radiator.
	STEP 2 The brackets will need to be assembled around the vehicles crash bar as shown.
	STEP 3 Install the side brackets onto the bumper beam brackets. The side brackets should be installed upside down in the 1st slot closest to the side of the vehicle, leaving 22mm gap infront of the side bracket in the slot.
140mm 140mm 150mm 150mm 150mm 150mm 150mm	STEP 4 Install and position the bumper beam brackets as shown on the crashed bar and mount the Linear-18 onto the side brackets.
B3 GR	STEP 5 Test lamp is working correctly before re-assembling vehicle.





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