

TOYOTA PROACE (2023+)

GRILLE KIT INSTRUCTIONS

WHAT'S INCLUDED

- 2x Grille Mounting Brackets
- Anti-Theft Fasteners & Key
- Fitting Instructions

Additionally - Kit Includes:

- 1x Linear-18 / Glide LED Light
- 1x One-Lamp Wiring Kit

TOOLS REQUIRED

- Hacksaw
- Allen Key (Size 4)
- Socket Set
- Drill and Bit (Ø3.5mm)



STEP 1. Using a hacksaw (or multi-tool cutter), cut the grille as per the image below.

STEP 2. Secure the mounting brackets to the lamp using the supplied M6 fasteners. Mounts with a brass insert should be tightened to max. 8nm. Mounts without a brass insert should be tightened to max. 3nm. It is recommended to use a thread seal compound (e.g. Loctite 222).

STEP 3. Fix the lamp into the grille taking care to push the lamp(s) to the side to engage an outboard side, and then push the adjacent/inboard side of the lamp in. Check the full engagement of the grille mounts to the original grille.

STEP 4. Drill 3.5mm pilot holes through any pre-drilled screw mount locations on the mounts.

STEP 5. Secure with the supplied self-tapping screws into the pilot holes taking care not to over-tighten.

STEP 6. Conceal the self-tapping screws with the supplied caps.

STEP 7. Connect your lamps: for wiring information for your lamp, please see refer to the printed instructions supplied with your lamp(s).

